

42065 Zevo Dr., Unit B-1, Temecula, CA 92590 Phone (951) 296-3340 Fax (951) 296-3350 www.microgrow.com

> Procom Greenhouse Control System

PROCOM SYSTEM

DESCRIPTION:

The Procom system is designed to offer the greenhouse, or indoor grower, an easy to use, cost effective, yet feature packed climate control system. With manual override switches on each output, the grower can always take manual control of all their greenhouse equipment at any time. All the outputs are universal in nature, being 24 VAC. Easy to use, feature packed, easy to install, rugged and reliable, the Procom is the choice of hundreds of professional growers across the USA, Canada, and beyond.

AVAILABLE ALGORITHMS:

Internally resident in each Procom, you can find the following functions. Although every Procom is pre-configured at our factory before shipping, it may be possible depending on available memory and outputs to field change or add any of the below items:

- 1. COOLING: Exhaust Fans, Pad Pumps, HVAC Equipment.
- 2. CHILLED WATER COOLING: Chilled Water Valves, Pumps, Chillers.
- 3. HVAC COOLING: Heat Pumps, Air Conditioning.
- 4. VENTILATION: Motorized Roof and Side Vents, Roll Up Walls, Modulating Shutters.
- 5. HEATING: Gas Fired Heaters, Radiant Heaters.
- 6. HOT WATER HEATING: Hot Water Valves, Pumps, Boilers.
- 7. STEAM HEATING: Modulating Steam Valves, Heat Exchangers.
- 8. AIR CIRCULATION: HAF Fans, Fan Jets.
- 9. DEHUMIDIFY: Internal Dehumidification as well as Stand Alone Dehumidifiers.
- 10.SHADE-ENERGY CURTAINS: Motorized Shade and Energy Curtains.
- 11. LIGHT DEP (BLACKOUT) CURTAINS: Motorized total blackout curtains.
- 12. CROP LIGHTING: LED, HID lights.
- 13.CO2 INJECTION: CO2 Injectors, CO2 Burners. Also, High CO2 level warnings.
- 14. TIMED EQUIPMENT. Any Timed Equipment, Lighting.
- 15. IRRIGATION: Irrigation Valves, Irrigation Pumps.
- 16. ALARMS: Alarm Output(s) for all Sensors, High and low Settings.

Equipment Types Multiple versions can operate on one Procom.	Basic Operations Basic equipment operations. Less involved. Individual Day, Midday, Evening, and Night setpoints.	Enhanced Operations Detailed, enhanced abilities.
Cooling Equipment. Exhaust Fans, Evaporative Pad Pumps, Shutters	Activates on temperature increase. Adjustable temperature and time differential. Staged or individual outputs.	Solar adjustable setpoints. Dehumidify. Linked Interactive with any other output. Weather overrides. Direct link can be linked to open an intake vent in advance of turning the fans on. VFD operations available.
Air Conditioning, Heat Pumps, HVAC Equipment	Activates on temperature increase. Adjustable temperature and time differential. Staged or individual outputs. Individual Day, Midday, Evening, and Night setpoints.	Solar adjustable setpoints. Can be linked to high humidity levels. Interactive with any other output. Weather override shutdown. Exhaust fan can be linked to open an intake vent in advance of turning the fans on. VFD operations available. 0-10 VDC, or 4-20 mA outputs.
Chilled Water Cooling Valves, Pumps	Up to eight (8) stages. Activates on temperature increase. Adjustable temperature and time differential. Individual Day, Midday, Evening, and Night setpoints.	Solar adjustable setpoints. Auto adjust according to outside temperature. Can be linked to high humidity levels. Interactive with any other output. VFD operations available. 0-10 VDC, or 4-20 mA outputs.
Motorized Roof and Side Vents, Roll Up Curtains	Up to eight (8) stages. Activates on temperature increase. Adjustable temperature and time differential.	Solar adjustable setpoints. Auto adjust according to outside temperature. Can be linked to high humidity levels. Interactive with any other output. VFD operations.
Air Circulation, HAF Fans, Fan Jets	Operation linked to any equipment event (on, off), linked to a sensor reading.	Can be linked to humidity levels. Interactive with any other output. Multiple versions can operate on one Procom
High Pressure Fog, Misting Systems	Activates on humidity decrease and/or temperature increase. Adjustable temperature, humidity, and time differential.	Solar adjustable set points. Pulsed or maintained operations. Interactive with any other output.
Shade Systems, Energy Saving Curtains	Up to eight (8) stages. Activates on solar levels Time delay. Intelligent energy curtain mode	Adjustable back off staging avoids rapid heat transfer. Temperature operations available. Links to vent position. Links to other output status.

Light Dep, Blackout Systems	Adjustable by time of day, or solar level.	Auto back off in stages to avoid rapid temperature exchange. Can also operate via high outdoor or indoor temperature. Operate via time. Auto roll back with vent opening feature. Interactive with any other output.
Hot Water Heating Systems	Modulating hot water valves. Zone pumps. Will start main transport pumps and boiler. Individual Day, Midday, Evening, and Night setpoints.	Solar adjustable set points. Can be linked to humidity levels. Ability to set the hot water temperature via a hot water sensor. Automatic outdoor temperature reset to increase the hot water temperature on colder nights. Standby feature keeps the pipe loops "warm" for faster start up. Interactive with any other output.
Steam Heating Valves	Proportional steam valves. Heat exchangers.	Boiler control.
Multistage Boilers	Activates on heat demand. Any number of stages.	Modulates hot water supply valve in concert with exterior temperature. Interactive with any other output.
Heaters	Activates on temperature decrease. Adjustable temperature and time differential. Staged or individual outputs. Individual Day, Midday, Evening, and Night setpoints.	Solar adjustable setpoints. Can be linked to high humidity levels. Interactive with any other output. Weather override shutdown. VFD operations available. 0- 10 VDC, or 4-20 mA outputs
Dehumidifiers	Operates all commercial dehumidifiers.	Four separate daily RH setpoints.
Dehumidify Internal Mode	Coordinates dehumidification action with heating, venting, and cooling equipment.	Four separte daily RH setpoints.
Crop Lights, LED or HID	Photo extend periods, or photo supplement operations. Linked to the available exterior solar levels, and/or time of day. Adjustable time delay, light level differential.	"Checkerboard" switching available. Ability to automatically turn on at a set time before sunrise, then turn off once the exterior solar level is reached. Interactive with any other output.

Irrigation, Propoagation Valves	Timed irrigation.	Companion Water Pro VPD irrigation and propagation misting system available,
CO2 Injection, High CO2 alarm	Auto adjusts with ventilation openings. Individual Day, Midday, Evening, and Night setpoints	High limit alarms, auto activate exhaust fans on high CO2
Wind, Rain	Primarily for use as a roof vent safety measure	Ability to control roof vents in accordance with the wind direction.
Alarms	Trigger set of contacts on an alarm condition associated with high and/or low sensor values.	Remote callout using a voice dialer. Available WebAlarm that will send email and text messages to users alerting them to problems. Power outage alarm.

AVAILABLE SENSORS. The Procom has these sensors available for use with all the resident algorithms. Custom sensors are also available for any use. Up to eight (8) analog sensors can be connected. In addition, up to four (4) digital inputs are available for overrides.

- **1. Temperature:** Inside Air, Outdoor Air, Hot Water, Chilled Water, Soil, Surface Radiation. Aspirated or non-aspirated.
- 2. Relative Humidity: Indoor, Outdoor. Aspirated or non-aspirated.
- 3. CO2: Indoor, Aspirated or non-aspirated.
- **4. Weather Sensors:** Wind Speed, Wind Direction, Rain, Snow, Exterior Temperature, Exterior Relative Humidity.
- **5. Solar:** PAR (Lab Quality Photosynthetic Active Radiation), Pyranometer (Lab Quality Watts per square meter-W/m2), General Solar, W/m2.
- 6. Energy: Kilowatt usage.
- 7. Electric Current: Motor and light operation, event recorder.

DIGITAL INPUTS:

Four (4) digital inputs are available for use. These are used for the weather overrides such as wind and rain, and are available to interact with other algorithms as well.

OUTPUTS:

Each Procom has twelve (12), 24 VAC outputs. In addition, Expansion Modules are available in groups of either six (6) or twelve (12) to add an additional twelve (12) outputs to each Procom, for a total of twenty-four (24) total outputs. Memory space on the internal CPU may have a limitation of how many outputs can be used in any case. Consult Micro Grow.

COMPANION PRODUCTS AVAILABLE:

SIX, TWELVE, OUTPUT EXPANSION MODULES: Adds outputs to the original twelve (12).

GROWLINK: Remote Access via a LAN or the Internet via any Remote Desktop Application. Reports, Graphs, (all reports will export to Excel).

WEB ALARM: Sends emails and text messages via SMS on alarm conditions.

WATER PRO VPD IRRIGATION-PROPAGATION: Up to thirty-six (36) stations. Irrigation and/or propagation misting using Vapor Pressure Deficit targets. The Water Pro can share the Procom sensor set.

MOTOR CONTROLS: Reversing motor controls for vent and shade motors. UL Listed.

CUSTOM EQUIPMENT AND LIGHTING CABINETS: Designed specifically for your project. Includes circuit breakers, starters, load contactors and relays.

LOW VOLTAGE INSTALLATION DRAWINGS: Custom drawings showing all point to point connections, sensors, and low voltage wiring.

FULL ELECTRICAL DRAWINGS: Micro Grow is a licensed electrical contractor. Being so, we can provide a full set of permit, and/or bid documents for your project from the main electrical service to the last device for your job. Most always at a much lower cost than an Electrical Engineering Company. Greenhouses and Indoor Grow Rooms are our business.

ON SITE SETUP, CHECKOUT: Micro Grow maintains a qualified team to provide on site system wiring checkout, system setup, and personal training. Call Micro Grow for a quote.

INSTALLATION: Installation is available from our qualified installation team. Call us for a quote on any new or retrofit project.

INSTALLATION PROCEDURES

Important Note: Micro Grow recommends using only an experienced and qualified electrical contractor in the connections of all equipment wiring and control wiring. Installation is available from Micro Grow. Call us for a quote, or guidance at any time.

WET LOCATION

Internally, any greenhouse or indoor grow should be considered wet locations. Always use appropriate conduit and wiring methods approved by the NEC (National Electrical Code) for wet locations. NEMA 3R (Rain Tight) junction boxes and fittings are recommended. The Procom is built within a NEMA 12 (Exceeds NEMA 3R) enclosure.

PANEL MOUNTING

Mount the control panel in an easily accessible location. Make sure that the location is free of vibration and in close proximity to the devices being controlled. Always consider voltage drop of electrical current when locating the control panel. Securely mount the panel. The enclosure that houses the unit is fully rated for wet environments however, if an area outside of the greenhouse environment is available such as a corridor, headhouse or packing shed, that would be an ideal choice.

CONDUIT CONNECTIONS

Be sure that all conduits entering the controller do so only from the bottom, or the side. Conduit entrances made into the top of the control will allow condensation and moisture into the control box and be a potentially damaging condition. Refer to the suggested mounting diagrams enclosed in this manual.

EQUIPMENT CONNECTIONS

Note: Custom Pre-Wired Enclosures Available from Micro Grow.

Micro Grow offers you a completely pre-wired companion NEMA 12 non-metallic enclosure that contains all of the switching load contactors and relays required for your individual project. This enclosure also comes with a custom wiring connection diagram that shows all equipment connection details for your particular project. In addition, this set of custom drawings would include a wire by wire connection diagram showing your individual zone sensors and their respected connection. Usually, this custom panel is offered to you as a option through your local distributor of Micro Grow products. Contact us for more details if you are interested.

ALL LOAD CONTACTORS AND RELAYS LISTED BELOW ARE STOCKED AT MICRO GROW.

The control panel will operate the greenhouse equipment via load contactors and load relays. All load contactors and relays are also readily available from Micro Grow Greenhouse Systems, Inc. To decide which to use, follow this guide:

LOAD CONTACTORS: Exhaust fans, pad pumps, horizontal air flow fans, heating pumps, fan jets, large heaters, crop lighting, and all other larger electrical loads over 1/6 H.P.

LIGHTING CONTACTORS: HID lighting has special properties which require load contactors rated for high inrush current.

LOAD RELAYS: Signal switching such as the small control lines for gas fired heaters, control lines for vent and shade system controls, small loads such as motorized shutters, other loads up to 1/6 H.P

CUSTOM CONTACTOR AND RELAY PANEL AVAILABLE A custom built load contactor and load relay panel is available from Micro Grow Greenhouse Systems, Inc. This panel will contain all of the required switching apparatus for your project, as well as a correctly sized machine tool transformer. Contact Micro Grow Greenhouse Systems, Inc. for pricing and availability.

TRANSFORMERS

A 24 VAC transformer will power the control panel. It is important to use a MACHINE TOOL type. A Machine Tool Transformer is a heavy-duty variety that will allow for high inrush currents that are associated with the use of load contactors and relays. Micro Grow Greenhouse Systems, Inc. stocks these types of transformers. Use no smaller than a 50 VA Machine Tool Transformer. For a system that has more than three load contactors connected, use a 150 VA Machine Tool Transformer.

ELECTRICAL CIRCUITS

The electrical circuit that feeds the machine tool transformer must have no other loads connected to it. This will prevent damaging surges from other related electrical devices. Follow all local and national codes in the connection of all of the greenhouse equipment. Always allow for voltage drop conditions. Always consider that the greenhouse is a wet environment. Always follow the code rulings for disconnect switches and overcurrent devices on greenhouse equipment. USE A QUALIFIED AND LICENSED ELECTRICIAN AT ALL TIMES.

WIRING METHODS

Always use stranded wire when connecting cables or conductors to the actual circuit board of the control panel. This will allow flexibility. Use no smaller than #18 gauge stranded wire for all outputs. Use no smaller than the recommended wire size of stranded cable for inputs, generally #22 gauge.

SENSOR CONDUCTORS: Route sensor conductors separately from control conductors. This is very important so as to reduce electrical interference. Never route sensor conductors in conduits used for other voltages. This is in violation of the electrical code and will cause dangerous interference to the control system. Always locate the actual sensor in the center of the range that is being controlled for accurate readings. Do not allow the sensor to come in contact with any greenhouse structure member such as a post that would give off any radiated heat and cause a false temperature reading. Do not locate the sensor where a particular piece of equipment would cause false readings, such as a heater blowing directly on the sensor. Mount all wind/rain sensor is a clear area, free of any wind obstructions.

CONTROL CONDUCTORS: Route all control conductors separately from sensor conductors. This is very important so as to reduce electrical interference. Control conductors maybe routed in conduits that contain other power system wiring only if the insulation material on the conductors is the same as the power system wiring. Consult the national electrical code or local codes if in doubt about the insulation ratings of the wire in use. Remember; always use a qualified and licensed electrician.

VENT SYSTEMS, SHADE SYSTEMS, ROLL UP CURTAINS

When connecting a vent system, shade system, or roll up curtain ventilation system to the control panel, you must use a separate control box designed for that particular vent or shade system. These are readily available from Micro Grow Greenhouse Systems, Inc. Generally, these separate control boxes feature overcurrent protection for the particular motor on the vent or shade system, provisions for direct limit switch connections, and a manual means of operating the vent or shade system independent of the main control system. These separate control boxes will connect the main control system either directly through the outputs of the control system, or they will require control relays for interconnection to the main control system. Consult the individual instructions that come with the vent or shade controls for detailed information.

SYSTEM TESTING

It is always important to completely and fully test the electrical system by energizing circuits and verifying equipment operations before automatically operating the equipment from the control panel. This would include setting all of the vent and shade limit switches at the individual control panels.

PROCOM OPERATING INSTRUCTIONS

The PROCOM is a completely programmable greenhouse computer system. Any output may be assigned to any input or function. The PROCOM is set up by Micro Grow Greenhouse Systems, Inc. and pre-programmed for the individual requirements of the control system in use. Your individual requirements have already been programmed into each Procom.

FRONT PANEL

PROGRAMMING LIGHTS

RUN - Indicates that the system is in the running mode.

SET PROGRAM-All temperatures, humidity levels, and other information are set here.

SET REPORTS-This will enable the REPORT feature of the Growmaster.

SET CALIBRATION-This will put the Growmaster in the calibration mode.

SET SYSTEM-Set the clock, set the day, midday, evening, and night criteria here. Set system identifications.

SET COOLING-Set the criteria for all of the maintained cooling outputs here.

SET HEATING-Set the criteria for all of the maintained heating outputs here.

SET VENTILATION-Set the criteria for all of the staged ventilation outputs here.

SET SHADING-Set the criteria for all of the shading outputs here.

SET FOGGING-Set the criteria for all of the fogging outputs here.

SET HEAT VALVES-Set the criteria for all of the modulating heat valves here.

SET DEHUMIDIFY-Set the dehumidify functions here.

SET CROP LIGHTS-Set the criteria for all crop lighting outputs here.

SET CO2-Set the CO2 criteria here.

SET ALARMS-Set the alarm choices here.

SET OTHER-Other functions, consult Micro Grow.

PROGRAMMING SWITCHES

There are six programming buttons located on the front panel.

RUN-SET

RUN - Puts the control in the RUN mode

SET - Puts the control in the SET mode in order to set all functions as outlined on the programming lights.

PRIOR-NEXT

PRIOR - Advances to the prior item in the menu.

NEXT - Advances to the next item in the menu.

VALUE UP-VALUE DOWN

VALUE UP - Increases the value in the display.

VALUE DOWN - Decreases the value in the display. (The VALUE switch is also used to toggle between selected item choices available)

Using the switches:

The six (6) programming switches will be used for:

- A. Setting the setpoints for each internal function already loaded.
- B. Defining the Procom's operations, setting the clock, defining the daily modes.
- C. Fine tuning and customizing each function.
- D. Running reports (if activated)
- E. Calibration
- F. Setting and resetting the alarm

ENTERING SET POINTS (SET PROGRAM)

The **SET PROGRAM** mode allows the grower to set all the temperatures, humidity levels, shading solar levels, and other settings. In this mode the normal day to day settings will be entered. No details such as time delays, differentials, etc. are entered here. Refer to the individual SET modes for the individual criteria settings. The screen will display the first selected item to set the program on. The screen will also indicate by flashing whether the setting will apply to DAY, MIDDAY, EVENING, or NIGHT.

- 1. Enter the **SET PROGRAM** mode.
- 2. Use the **PRIOR-NEXT** switches to advance to the desired item to set.
- 3. Use the **VALUE** (UP-Down) switches to increase or decrease the desired value.
- 4. Use the **PRIOR-NEXT** switches to advance to the next desired item to set.
- 5. Return to the **RUN** mode. (System will return to RUN mode automatically after a time delay)

MODES OF OPERATION

The Procom has four daily setpoints. DAY, MID-day, EVE-ning, NGT. Two of these can be disabled (EVE, MID) if they are not required in the SET SYSTEM mode. Each mode can be set for a time of day, or linked to sunrise, (DAY, MID) or sunset (EVE, NGT). Sunrise and sunset times are determined by the exterior solar sensor from the previous day. See the SET SYSTEM instructions later in this section.

Depending which functions have been pre-loaded into your Procom, depends on which items will appear on the display for setting both the Program (set points), or variables. SET SYSTEM will always appear.

A. SET SYSTEM

- B. Set the internal time clock.
- C. Sunrise and sunset times the system is using. (changes each day, updated by the solar sensor)
- D. Solar sensor sensitivity adjustment.
- E. Set the custom ID (name) for use with Growlink if in use.
- F. Define the four (4) daily modes of operation (DAY, MID, EVE, NGT)
- G. Review the I/O. (Input and output assignments)
- H. Set a custom ID for use with Growlink if being used.
- I. Set the Air Circulation output(s) link or sensor.
- 1. Enter the **SET SYSTEM** mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the **VALUE** switch to increase or decrease the display reading. Also use this switch to toggle between desired choices that the system has internally provided.

Set Clk (12:00) PM (Default Value) Mon 01/ 01/2018

Set the correct time and date.

Sunrise 7:00 AM Sunset 8:00 PM

These are the current values that the control is sensing for sunrise and sunset. There is no need to change these values; the control will update automatically.

Light Sensor (Med) Sensitivity

Select the desired sensitivity for the photocell. The photocell will detect sunlight and use this information to put the control in the evening or night modes. You may also elect to have the Procom enter the evening or night modes before or after sunset. Also, the Procom can enter the day modes before or after sunset.

Custom System ID (OFF)

By changing this to **PROGRAM**, you may enter a custom ID that will appear on the screen when the system is running. This may include the name of the range, or other information. If **PROGRAM** is selected, then use the **VALUE** switch to select the desired alphanumeric information, and the **PRIOR/NEXT** switch to advance to the next digit. A blank space, punctuation marks, and numerals may also be selected if desired.

DAY Mode

(At Sunrise)

Select how the four modes of operation, **DAY**, **MID**, **EVE**, **NGT** will be affected. You may choose a switching action **AT SUNRISE**, **PRE-SUNRISE** (Sunset for EVE and NGT) or **TIMED**. You may also choose **NOT IN USE** to disable EVE and MID if desired.

Review I/O

Assignments? (N)

Use this selection to review the assigned inputs and outputs for your system. You may not change them here, only review them. To change the assignments, please contact Micro Grow for a specific code to enter into your system to enable you to change the configuration.

Remote ID Code:

(0)

Not applicable if not using the GROWLINK program. Set the ID code here for the Growlink remote PC program available from Micro Grow Greenhouse Systems Inc. Every ID code must be different for each Procom.

Link Air 1 To Output (1)

Select the output that the Air Circulation output will be linked to. You may select any stage of operation; even a vent or shade position may be selected. If a vent or shade output is selected, the Procom will ask for a position for that device to energize or de-energize the air circulation output. You may also link the air circulation to one or two particular sensors.

Air 1 On if (XX) Output is (ON)

Select when to turn on the Air Circulation output, or, if the output is a vent or other staged device, set the position of operation desired to energize the air circulation output.

OR

(IF VENT OR SHADE POSITION IS SELECTED) Air 1 On if

Link Air 1 To (1) Sensor

Enter the selected sensor here to link the air circulation stage to. If no sensor is desired, select "No Sensors" from the menu. If "No Sensors" is selected, the air circulation will only look at the previously selected output link. If a sensor however is selected, enter the next screen information as:

Turn On Air if (Sensor Selection) >=(70)

B. RUN REPORTS (If activated)

The **RUN REPORTS** mode allows the grower to run selected reports on the sensor history.

- 1. Enter the **RUN REPORTS** mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired report.
- 3. Continue to use the **PRIOR-NEXT** switch to advance and view reports.

Display Report (Inside)

Select the desired report for display.

C. CALIBRATE

The **CALIBRATE** mode is used in order to calibrate all of the sensor readings. It is also used to calibrate the vent and shade positions in the event that they have been moved manually and do not match the GROWMASTER display as to the percentage opening. Calibration always should be done with a good thermostat or humidity indicator, and when conditions have been calm for a period of time. Late afternoon or early morning is best, without solar influence.

- 1. Enter the CALIBRATE mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to calibrate.
- 3. Use the VALUE switch to increase or decrease the display reading.

Calibrate:

Air Temp 1 80° F

Set the desired value. The calibration procedure should be done with a reliable thermometer, out of direct solar influence when calibrating temperatures. Use a wet and dry bulb to calculate humidity.

You may also calibrate any ventilation or shade position in this mode. Advance to the desired vent or shade position in the CALIBRATE mode, and enter the actual position of the vent or shade system. The Procom will then move the vent or shade to the correct position.

Calibrate:

Vent 1 50% (any proportional device's positions such as vents, shades, and hot or chilled water valves, may be calibrated here also)

C. SET PROGRAM: (Enter Setpoints)

The items that can be set in the SET PROGRAM mode:

- 1. Cooling and heating temperatures.
- 2. Ventilation temperatures.
- 3. Fog temperature and humidity.
- 4. Hot water zone temperatures,
- 5. Shade system light intensity.
- 6. Dehumidify humidity levels.
- 7. CO2 levels.
- 1. Enter the SET PROGRAM mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the VALUE switch to increase or decrease the desired value.
- 4. Use the **PRIOR-NEXT** switch to advance to the next desired item to set.
- 5. Return to the **RUN** mode.

Sample SET SYSTEM Programming. Only the custom items applicable to your Procom will appear here.

Cooling 1 DAY appears on the display (XX) is the one that will be changed via the VALUE switch

(80) 80 80 80 (default temperature settings)

Set the desired value for the flashing segment. Set for DAY, MID (Midday), EVE (Evening) and NGT (Night). You may disable the MID and EVE settings in the SET SYSTEM mode if desired.

As you continue to toggle through the display in the **SET PROGRAM** mode, all pre-programmed features will come up for similar settings. Set all of these in the same manner as above. You may then return to the RUN mode, or if no switches are used after a short-timed period, the Procom will automatically return to the RUN mode.

FUNCTION CUSTOMIZATION (PRE-LOADED ALGORITHMS)

A. SET COOLING (Exhaust fans, pad pumps, HVAC equipment)

The **SET COOLING** mode will be used to set the desired cooling stage temperature separations and differentials. The internal time delays that will prevent rapid cycling are also set here. Also, this mode is used to determine if any of the cooling stages will be activated during the dehumidify functions of the system. You may choose either the immediate dehumidify function, or the delayed dehumidify function. You may adjust the cooling temperatures throughout the day based on the intensity of the solar level. You also can link any cooling selection to another output in order to completely or partially disable that set of cooling when the other output, including a vent or a shade system, is active. The temperature ramping time can be entered here. This is the amount of time required to change the temperature from one mode to the next.

- 1. Enter the **SET COOLING** mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the **VALUE** switch to toggle between desired choices that the system has internally provided.

Cooling 1 Stages (2° Sep.) 2° Dif.

Set the desired separation of the cooling stages here, and also the desired differential. The separation is the total number of degrees that separate each stage of operation. Once an output or a stage has been activated, the differential is the amount of temperature change required that will cancel the operation of that stage or output.

Cooling 1 Timing (2 Sec.)

Set the desired time delay here. The time delay will be active on both energizing and de-energizing stages.

Cooling 1 Stg (1) On Immed Dehum

Cooling 1 Stg (1) On Delay Dehum

Set the desired stages of operation here that will be activated by the dehumidify functions. You may choose either the **IMMEDIATE** or the **DELAYED** dehumidify functions for a particular stage.

Cooling 1 Solar Adjust? (N)

The Solar Adjustment feature allows the grower to adjust the cooling temperature setpoint up or down depending on how intense the solar level is. The solar level is monitored by the solar sensor if used. The solar level can also be monitored by a PAR or Pyranometer sensor if connected to the Procom.

(IF YES)

Cooling 1 Min Sol (0) K-LUX

Cooling 1 Min Sol (100) K-LUX

(Lower) Setpoint By 0°F

Setpoint Ramp (30) Minutes/Deg

This is the ramp time of the heating system. Enter the desired time that it will take the system to implement a change in the heating setting. The Procom will use this time when changing modes (Day, Midday, Evening, and Night).

Link Cooling 1 To (Output Selection)

You may use this setting to link a cooling selection to any output. This also includes vents or shade systems. When this feature is used, the cooling stage(s) will either turn off completely (0 selection) or turn off partially (maximum stage selection) when a particular output, shade, or vent is active. **(IF LINKED)**

Cooling 1 (Max) 0 If Output (Selection) ON

B. SET HEATING

The **SET HEATING** mode will be used to set the desired Heating stage temperature separations and differentials. The internal time delays that will prevent rapid cycling are also set here. Also, this mode is used to determine if any of the Heating stages will be activated during the dehumidify functions of the system. You may choose either the immediate dehumidify function, or the delayed dehumidify function. You may adjust the Heating temperatures throughout the day based on the intensity of the solar level. You also can link any Heating selection to another output in order to completely or partially disable that set of Heating when the other output, including a vent or a shade system, is active. The temperature ramping time can be entered here. This is the amount of time required to change the temperature from one mode to the next.

1. Enter the SET HEATING mode.

2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.

3. Use the VALUE switch to toggle between desired choices that the system has internally provided.

Heating 1 Stages (2° Sep.) 2° Dif.

Set the desired separation of the Heating stages here, and also the desired differential. The separation is the total number of degrees that separate each stage of operation. Once an output or a stage has been activated, the differential is the amount of temperature change required that will cancel the operation of that stage or output.

Heating 1 Timing (2 Sec.)

Set the desired time delay here. The time delay will be active on both energizing and de-energizing stages.

Heating 1 Stg (1) On Immed Dehum

Heating 1 Stg (1) On Delay Dehum

Set the desired stages of operation here that will be activated by the dehumidify functions. You may choose either the **IMMEDIATE** or the **DELAYED** dehumidify functions for a particular stage.

Heating 1 Solar Adjust? (N)

The Solar Adjustment feature allows the grower to adjust the cooling temperature setpoint up or down depending on how intense the solar level is. The solar level is monitored by the solar sensor if used. The solar level can also be monitored by a PAR or Pyranometer sensor if connected to the Procom.

(IF YES)

Heating 1 Min Sol (0) K-LUX

Heating 1 Min Sol (100) K-LUX

(Lower) Setpoint By 0°F

Setpoint Ramp (30) Minutes/Deg

This is the ramp time of the heating system. Enter the desired time that it will take the system to implement a change in the heating setting. The Procom will use this time when changing modes (Day, Midday, Evening, and Night).

Link Heating 1 To (Output Selection)

(IF LINKED)

Heating 1 (Max) 0 If Output (Selection) ON

You may use this setting to link a Heating selection to any particular output. This also includes vents or shade systems. When this feature is used, the Heating stage(s) will either turn off completely (0 selection), or turn off partially (maximum stage selection) when a particular output, shade, or vent is active.

C. SET VENTILATION

The **SET VENTILATION** mode is used to set the number of desired stages of the vent openings, the desired position of each stage, the actual total opening time for the vent itself, and to let the system know if there is a safety time delay in the vent control panel being used. The programming also allows the vent to be linked to a cooling stage or to override input if desired. The dehumidify functions of the vent, both immediate and timed, are programmed here. This mode also is where the vent temperature differentials and temperature stage separations are set. The vent system timing will be set here. The vent temperature may also be adjusted throughout the day according to the solar intensity. An adjustable ramp time can be entered in order to allow for gradual temperature changes when changing modes. A reference temperature can be entered here. The reference temperature will adjust the vent maximum position in relation to another sensor reading. A typical use for the reference temperature.

1. Enter the SET VENTILATION mode.

2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.

3. Use the **VALUE** switch to toggle between desired choices that the system has internally provided.

Open Vent 1 In (4) Positions

Set the desired number of ventilation stages here. The system can operate the vent in up to eight separate stages. If the output is connect to a pad vent system, then enter "PAD VENT". The Growmaster Procom will now open the pad vent with the cooling stages as they turn on.

Vent 1 Pos 1

10% Open

Set the desired percentages of opening here for each stage. The final stage will always be set to maximum vent position.

Vent 1 Max Pos

(100) % Open

Set the desired maximum position for the vent.

Opening Time

Vent 1 3:00

Set the actual time that the vent takes to run from its fully closed position to fully open. This time is critical, as the system will use this to determine correct openings.

Safety Delay for Vent 1 (5) SEC

If your vent control system is equipped with a time delay relay that protects the vent against false reversals, enter the number of seconds here. If you are in doubt whether your system has a time delay, simply manually energize the vent. If the vent starts to move immediately, there most likely is no time delay protection. You may choose **NONE** as one of the choices.

Link Vent 1 to Cooling Stage (NO)

Use this feature to link a set of vents to a particular cooling stage if desired. A possible use for this would be in the event that roof vents, as well as active cooling such as exhaust fans are in use. This feature will allow the user to link the roof vents to close to a low position when the cooling stages are active. This would allow the air to be drawn across the entire range and not through the roof vents by the exhaust fans. This setup is not applicable to "PAD VENT".

Vent 1 (Closed) on Cool Stage 1

If a link is made to a cooling stage, the system will then ask what vent position during that cooling stage.

Link Vent 1 to Override Inp (NO)

Use this setting if any override inputs are in use. Override inputs can come from the use of a Weather Station, or other external device.

Mx Vent Pos

on Override 1 (CL)

If a link is made to override input, the system will then ask what the maximum vent position should be during that override input period.

Vent 1 Stg (1) On Immed Dehum

Vent 1 Stg (1)

On Delay Dehum

Set the desired stages of operation here that will be activated by the dehumidify functions. You may choose either the **IMMEDIATE** or the **DELAYED** dehumidify functions, or both, for a particular stage. This setup is not applicable to "PAD VENT".

Vent 1 Stages

(2° Sep.) 2° Dif.

Set the desired separation of the ventilation stages here, and also the desired differential. The separation is the total number of degrees that separate each stage of operation. Once an output or a stage has been activated the differential is the amount of temperature change required that the will cancel the operation of that stage or output. This setup is not applicable to "PAD VENT".

Vent 1 Timing

(2 Sec.)

Set the desired time delay here. The time delay will be active on both energizing and de-energizing stages. This setup is not applicable to "PAD VENT".

Reference Temp: (Sensor Selection)

(IF USED)

Min Ref (0°) Go To (0%) Normal

Max Ref (70°) Go To (100%) Normal

Use this selection to enter a reference temperature for the vent system. For example, select the outdoor sensor, then enter a minimum and maximum reference temperature, and a minimum and maximum ventilation position. The Procom will then constantly adjust the ventilation position based on the outdoor temperature.

D. SET SHADING

The **SET SHADING** mode will determine the total number of shade opening stages, the system timing for the shade system, the solar level differential, and a maximum closed position for the shade system. The actual total opening time for the shade system itself is entered here, and information as to a safety delay that may be present in the actual shade control panel being used is also entered here. The heat retention feature of the shade system can be programmed in this mode. You may also program the shade system to automatically back off if a roof vent is active to allow increased airflow.

1. Enter the **SET SHADING** mode.

2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.

3. Use the VALUE switch to toggle between desired choices that the system has internally provided.

Close Shade 1 in (4) Positions

Set the desired number of stages here for the shade system. If you are only using one output (fully cover) to close your shade system in only one position, you may select "1 Pos, 1 output".

Shade 1 Delay (5 Min.)

This will be the time delay that the system must see in order to move the shade system covered or uncovered. This will be the amount of time that the solar level must maintain in order to cause movement.

Shade 1 Diff. (40) K-LUX

This is the differential of the shading system. This is the amount of solar light that is necessary to start opening the shade system back up when the solar level decreases.

Shade 1 Max (100%) Closed

Use this setting if it is desired not to have the shade system close to 100% at any time. Use this if the shade materials do not allow air passage and it is desired to always leave the shade system slightly open.

Shade 1

Close Time 3:00

Enter the actual time that it takes the shade system to go from a fully open position, to a fully closed position. This is critical as the computer will use this time to determine the shade position.

Shade 1 Safety Delay (5) Sec

If your shade control system is equipped with a time delay relay that protects the vent against false reversals, enter the number of seconds here. If you are in doubt whether your system has a time delay, simply manually energize the shade system. If the shade system starts to move immediately, there most likely is no time delay protection. You may choose **NONE** as one of the choices.

Shade 1 Heat Ret 1 (Disabled)

The shade system operation offers a heat retention feature. It is possible to use the shade system as an energy curtain. If you choose to **ENABLE** this, you may then select the following choices:

1. Activate the Heat Retention Feature by a mode

of operation (EVE, NGT, etc.)

2. Activate the Heat Retention Feature if a sensor

is below or above a particular setting.

You may cancel the heat retention feature based also on the above criteria.

(There are two separate heat retention programs for the shade system)

Go to (0) % if

(Mode) = (Eve)

Enter the percent of the close position that you want the shade system to go to during heat retention. Also, select the mode of operation desired to initiate the heating retention program.

And

(Air Temp 1) >= 80

Select the sensor, and the setting to be used (if any) to also activate the shade system for heat retention. You may also choose to ignore any sensors if you like. This will activate the system simply on modes of operation (DAY, MID, EVE, NGT)

Cancel HeatRet 1

If (Mode) = (Day)

Select the mode of day (Day, Midday, Evening, or Night) to cancel the heat retention feature.

OR

Air Temp 1 (<=) (60)

Select the temperature and the setting to cancel the heat retention mode.

Max Pos (Uncov'd)

If Vent 1 Active

Use this if the shade materials in use do not allow air passage and it is desired to always leave the shade system slightly open when the roof ventilation system is operating. This will allow an airflow path.

E. SET FOGGING

The **SET FOGGING** mode is used to set the temperature and humidity differentials and the system timing for the fogging output. The grower can also select if the fogging system should be maintained on or pulsed in this mode.

- 1. Enter the **SET FOGGING** mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the **VALUE** switch to toggle between desired choices that the system has internally provided.

Fog 1 Diff. (2)° Temp 2% RH

Set the desired differentials for the temperature and the humidity settings for the fogging stage. The differential is the amount of temperature decrease or humidity increase that the sensor must see before turning off the fogging stage.

Fog 1 Timing (2 Sec.)

Set the desired time delay here. The time delay will be active on both energizing and de-energizing stages.

Fog 1 (Maintained)

Fogging output may be commanded in two way, maintained or pulse. Maintained will turn on the output till the humidity increases into the controlling band. Pulsed will allow the grower to enter the run and wait time to more slowly increase the humidity level.

(IF PULSED SELECTED) Fog 1 On

(2 Sec.)

Select the desired running time for the fogging system.

Fog 1 Off

(2 Sec.)

Select the desired waiting time for the fogging system.

F. SET HEAT VALVES

The **SET HEAT VALVES** mode is used to set the criteria for any modulating heat valves in use. In the event that hot water valves are in use, the total opening time is set here. In addition, the run and wait times for the valves, the hot water differential, and the minimum and maximum hot water temperatures are entered here. If a reference temperature is being used to control the hot water temperature, the minimum and maximum reference temperatures are also entered here. If a zone temperature activates the hot water system, the differential is entered here. If a zone pump is in use, the system timing for that zone pump is also entered here. If a pulsed opening hot water system is used the number of stages, the positions, opening time, delays, separation and differentials is set here.

1. Enter the **SET HEAT VALVES** mode.

- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the VALUE switch to toggle between desired choices that the system has internally provided.

Hot Wtr 1

Open Time (1:00)

Set the time for the valve to travel from fully open to fully closed. You will need to time the valve for operation.

Hot Wtr 1 Time Run (10) Wait (30)

Set the desired run and wait times for the hot water valve. The PROCOM will use these times to pulse the valve by applying the run time and then waiting for the duration of the programmed wait time before pulsing it open again. These times will apply to either opening or closing of the valve.

Hot Wtr 1

Dif. (2)°F

Set the desired differential of the hot water valves. The differential is the amount of temperature change that the sensor must see before operating the hot water valve.

Min Water (100) °F Max Water (180)°F

Enter the minimum and maximum water temperatures that you want the system to maintain. The control will then try to maintain these "target" temperatures. If no reference temperature is being used, only enter a minimum temperature setting here.

Min Refer (40)°F Max Refer (60)°F

If a reference temperature is being used, enter the minimum and maximum reference temperature here. The heat valve program can use a reference temperature such as a zone air temperature, or outdoor temperature to control the heat valve. The PROCOM will automatically calculate the temperature differences and proportion the heat valve accordingly.

Hot Wtr 1 Zone Dif (4) °F

If a zone pump is being used with your hot water valve, set the desired temperature differential here. The differential is the amount of temperature rise that the zone sensor must see before turning off the zone pump. If a zone pump is not is use, you may ignore this setting.

Zone Pump

Timing (2) Sec.

If a zone pump is being used set the desired time delay here. The time delay will be active on both energizing and de-energizing the zone pump.

Reference Temp:

(Air Temp 1)

Set the desired input to be used as the reference temperature or **NONE** if no reference temperature is desired.

If CO2 Active Min Wtr 120°F

If you are using the CO2 program, the hot water valve may be driven open by entering a separate hot water temperature here. If CO2 is not in use, disregard this feature.

Activate on

Dehum? (Y)

If you would like to activate the hot water valve when the dehumidify program is in use, please enter that here.

Standby Feature? (Enabled)

Activate if

Wtr Tmp <=80°F

By using the standby feature, you may enter a minimum hot water temperature. If this feature is active, the hot water valve will always keep this temperature even when not attempting to heat. This will be the "standby" temperature of the hot water system.

Hot Wtr 1 Solar Adjust? (N)

The Solar Adjustment feature allows the grower to adjust the cooling temperature setpoint up or down depending on how intense the solar level is. The solar level is monitored by the solar sensor if used. The solar level can also be monitored by a PAR or Pyranometer sensor if connected to the Procom.

(IF YES)

Hot Wtr 1 Min Sol (0) K-LUX

Hot Wtr 1 Min Sol (100) K-LUX

(Lower) Setpoint By 0°F

Setpoint Ramp (30) Minutes/Deg

This is the ramp time of the heating system. Enter the desired time that it will take the system to implement a change in the heating setting. The Procom will use this time when changing modes (Day, Midday, Evening, and Night).

PULSED HEATING VALVES

Use The Below Settings Only if You are Using a "Pulsed Heat Valve" The Pulsed Heat Valve is Different Than a "Hot Water Valve"

Open Heating 2

In (4) Positions

Set the desired number of heating stages here. The system can operate the proportional valve in up to eight separate stages.

Heating 2 Pos 1

10% Open

Set the desired percentages of opening here for each stage. The final stage will always be set to 100%.

Opening Time Heating 2 3:00

Set the actual time that the valve takes to run from its fully closed position to fully open. This time is critical, as the system will use this to determine correct openings.

Heating 2 Stg (1)

On Immed Dehum

Set the desired stages of operation here that will be activated by the dehumidify functions. You may choose either the **IMMEDIATE** or the **DELAYED** dehumidify functions, or both for a particular stage.

Heating 2 Stages

(2º Sep.) 2º Dif.

Set the desired separation of the heat valve stages here, and also the desired differential. The separation is the total number of degrees that separate each stage of operation. Once an output or a stage has been activated the differential is the amount of temperature change required that will cancel the operation of that stage or output.

Heating 2 Timing

(2 Sec.)

Set the desired time delay here. The time delay will be active on both energizing and de-energizing stages.

G. SET DEHUMIDIFY

The **SET DEHUMIDIFY** mode is used to enable or to disable the dehumidify functions of the control. The run time of the immediate and the delayed dehumidify functions are set here. The repeat time of the dehumidify feature is set here. The dehumidify differential, and the maximum heat loss and gain for the dehumidify mode are also entered here.

1. Enter the **SET DEHUMIDIFY** mode.

- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the **VALUE** switch to toggle between desired choices that the system has internally provided.

Dehum 1 (Disabled)

You may select how to disable the dehumidify feature. Dehumidify may be disabled upon an override input. The dehumidify feature can be disabled all together if desired.

Dehum 1 Imm Run time (10) Min

Enter the time to allow Immediate Dehumidify to run.

Dehum 1 Dly Run Time (10) Min

Enter the time to allow Delay Dehumidify to run.

If Dehum Fails Rpeat in (2:00) H

Enter the time to repeat the dehumidify if unable to lower the humidity. If you would like the Procom to constantly stay in the dehumidify mode if the humidity level is high, without an interruption, enter "Stay in Dly Mode".

Dehum 1 Dif. (2)% RH

Set the desired differential for dehumidify. The differential is the amount of humidity decrease that the sensor must see before disabling dehumidify.

Disable Dehum if below HtSP by (5)°

Set the maximum heat loss below the normal heating set point temperature. This will disable any cooling stages activated during dehumidify. This prevents too much heat loss in the range during dehumidify.

Disable Dehum if above HtSP by (5)°

Set the maximum heat gain above the normal heating set point temperature. This will disable any heating stages activated during dehumidify. This prevents too much heat gain in the range during dehumidify.

H. SET CROP LIGHTING

The **SET CROP LIGHT** mode allows the grower to set time delays, solar levels, and other criteria for the crop lighting outputs.

1. Enter the **SET CROP LIGHT** mode.

- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.
- 3. Use the VALUE switch to toggle between desired choices that the system has internally provided.

Crop Lgt 1

(ON at All Levels)

Set the desired light level at which the crop lighting output should energized. If light level is not a factor, select **ON** at **All Levels**.

Crop Lgt 1 Delay (5 Min.)

This will be the time delay that the system must see in order to energize or de-energize. This will be the amount of time that the solar level must maintain in order to turn on or off the lights.

Crop Lgt 1 Diff. (3) KLUX

This is the light level differential of the crop lighting system. This is the amount of light that is necessary in order to cause a change in the system.

Crop 1 1st ON (At) 6:00 PM

This is when the crop light will be initially be activated. You can select one of the following: at a specified time, after/before sunset, or after/before sunrise.

Crop 1 1st OFF (At) 6:00 PM

This will be the off time. You can select one of the following: after running a pre-set period of time, after/before sunset, or after/before sunrise.

Crop 1 2nd ON (Not in Use)

This allows you to set the second operational time for crop lighting, if desired.

I. SET CO²

All the desired CO^2 settings will be made in the **SET** CO^2 mode. Linking of CO^2 to a Ventilation or Cooling output, setting of differentials, and time delays.

1. Enter the **SET** CO^2 mode.

2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.

3. Use the **VALUE** switch to toggle between desired choices that the system has internally provided, or to increase or decrease the desired display setting.

Link CO2 1 to:

(Desired Output)

If there is ventilation outputs or cooling stages on the Growmaster Procom, CO² can be linked to them to reduce the setpoint levels of CO² called for gradually.

(IF LINKED) Reduce PPM (25%)

If Vent 1 >= 26%

Enter the percentage to reduce the ppm of CO^2 setpoint, and the desired stage or vent position. The Growmaster Procom has two setpoint reduction stages for CO^2 . If CO^2 is linked to a ventilation output, then you will be able to enter the vent percentage open to start the reduced setpoints. If CO^2 is linked to a cooling output(s), then you will be able to enter the cooling stage to start the reduced setpoints.

Reduce PPM 50%

If Vent 1 >= (50%)

Enter the percentage and stage for the second adjustment desired.

Cancel CO2 1

If Vent 1 >= (75)%

Enter the ventilation position or desired stage to cancel the CO² program. The Growmaster Procom will restart the CO² program once the ventilation position or cooling stage has been lowered or turned off.

CO2 1 Diff

(50) PPM

This is the PPM of CO^2 differential of the CO^2 system. This is the change in the PPM of CO^2 that is necessary to cause a change in the system.

CO2 1 Delay

(30 Sec.)

This will be the time delay that the system must see to energize or de-energize the CO² output.

J. SET ALARM

All of the desired alarm settings will be made in the **SET ALARM** mode. Set the high and low alarm settings for the individual sensors.

- 1. Enter the SET ALARM mode.
- 2. Use the **PRIOR-NEXT** switch to advance to the desired item to set.

3. Use the **VALUE** switch to toggle between desired choices that the system has internally provided, or to increase or decrease the desired display setting.

Air Temp 1 Alarm Enabled? (Yes)

Air Temp 1 Alarm LO: (0) HI: 120

Enter the set points to activate the alarm output. Only temperatures and humidifies will have an alarm feature.

TO CLEAR AN ACTIVE ALARM:

- 1. Remedy the alarm condition.
- 2. Enter the SET ALARM mode.
- 3. Return to the RUN mode.

GROWMASTER PROCOM (ALCORRECT LOAD CONTACTORS AND CONTROL RELAYS ARE AWALABLE FROM MICROGROW GREENHOUSE SYSTEMS TOWA MACHINE TOOL TRANSFORMERS ARE AVIALABLE FROM MICRO GROW FOR REQUIRED CONNECTION DEVICES AND ACCESSORIES	AL CONNECTED 24 VAC LOAD RELAYS AND CONTACTORS MUST HAVE A SUB- BROTECTION DEVICES ARE AVAILABLE UPON RECUEST THE COLLS. SURGE SUPPRESSION DEVICES ARE AVAILABLE UPON RECUEST THE COLLS. SURGE SUPPRESSION DUTENT THE
OUTPUTS	MICRO GROW GREENHOUSE SYSTEMS, INC	TRANSFORMER NOTE: USE A MACHINE TOOL VARIETY ONLY. 100 VA IS RECOMMENDED. IF A SMALLER SIZED TRANSFORMER TOOL VARIETY ONLY. Size fus: nore) FUSE NOTE: IMPORTANT: DO NOT EXCEED 4 AMPS FOR THE FUSE RATING WHEN USING A 100 VA TRANSFORMERD OR 2 AMPS WHEN USING A 50 VA TRANSFORMER. USE A SLOW BLOW VARIETY. USE A SLOW BLOW VARIETY. OUTPUT NOTE: THE CONTROL OUTPUTS ARE RATED AT 1 AMP EACH MAXIMUM. DO NOT EXCEED THIS OR DAMAGE MAY RESULT. DO NOT EXCEED 1 AMP FOR ANY SIGLE OUPUT OR 4 AMPS TOTAL IF A 50 VA TRANSFORMER IS IN USE)
	26111 mez road, Suite C-4 Temecula, CA 92591 Phone 909.296.3340 Fax 909.296.3350	Drawn by Date Distributor Order ID GH 11/27/01 N/A N/A

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	OUTPUT NOTE: THE CONTROL OUTPUTS ARE RATED AT 1 AMP EACH		CONTROL OUTPUT STRIPS



























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